

# Fabrication Readiness Review: Overview, RF Design

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# Overview

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Overview, RF  
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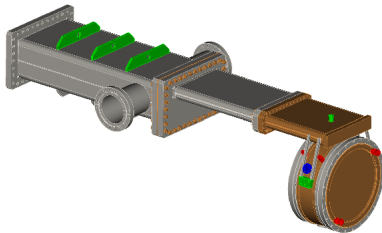
Button Tests

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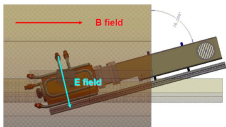
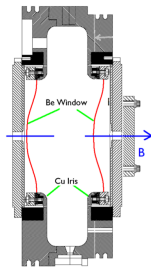
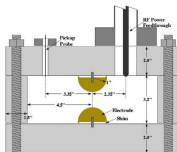
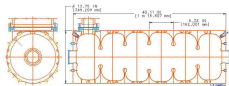
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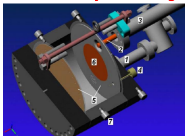


- 1 Experimental history
- 2 Design requirements
- 3 RF design
- 4 Hardware overview

# 805 MHz History



See A. Moretti's talk immediately following.



- 1 A. Moretti *et al.*, *RF cavities for the muon and neutrino factory collaboration study*. Proc. LINAC'00, Monterey CA, 2000.
- 2 R.B. Palmer *et al.*, *RF breakdown with external magnetic fields in 201 and 805 MHz cavities*. PRST-AB **12**, 031002 (2009).
- 3 M. Chung *et al.*, *Beam test of a high pressure cavity for a muon collider*. Proc. IPAC'10, Kyoto, Japan, 2010. WEPE066.
- 4 Y. Torun *et al.*, *Rectangular box cavity tests in magnetic field*. Proc. IPAC'10, Kyoto, Japan, 2010. THPEA054.
- 5 G. Kazakevich *et al.*, *Conditioning and future plans for a multi-purpose 805 MHz pillbox cavity for muon acceleration*. Proc. IPAC'12, New Orleans, LA, USA. 2012. THPPC032.

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# 805 MHz History

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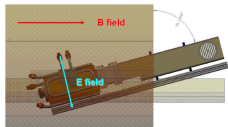
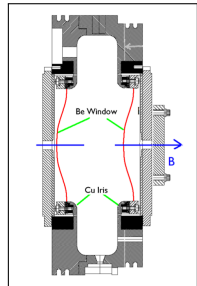
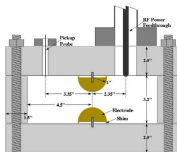
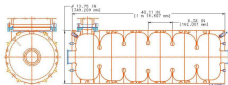
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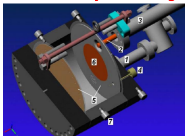
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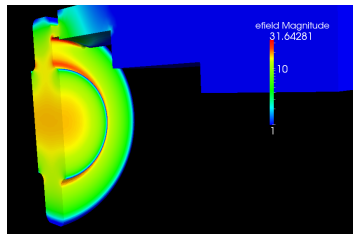
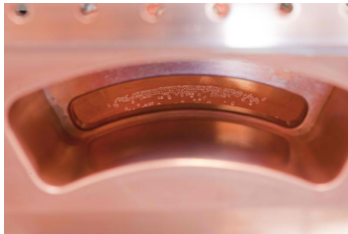
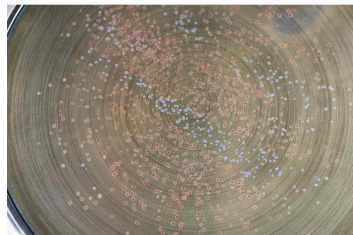
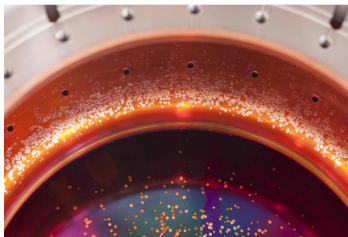


See A. Moretti's talk  
immediately following.



- 1 A. Moretti *et al.*, *RF cavities for the muon and neutrino factory collaboration study*. Proc. LINAC'00, Monterey CA, 2000.
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# Pillbox with flat windows: extensive breakdown damage.



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# Erratic button data: Try for greater field enhancement.

## Maximal achievable surface electric field

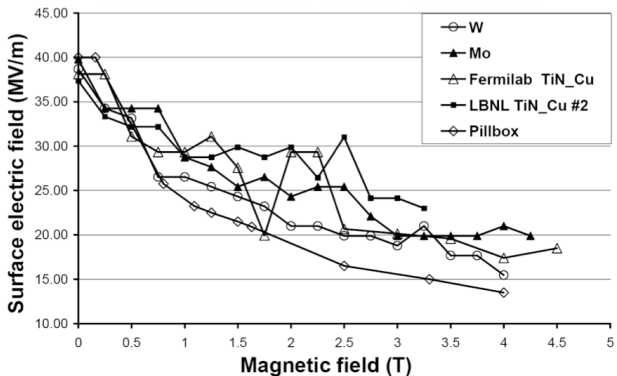


Figure: D. Huang *et al.*, *RF studies at Fermilab MuCool Test Area*, PAC09, Vancouver, May 2009, TU5PFP032, p. 888 (2009), <http://www.JACoW.org>.

# Open Questions

Results of the 805 MHz R&D program have uncovered some interesting questions. These questions should be resolved before moving forward with ionization cooling designs.

- How do strong magnetic fields limit the maximum achievable gradient of Cu cavities?
- Is this behavior affected by material choice? Do materials other than Cu mitigate it?
- To what extent is this anomalous breakdown behavior due to erratic coupler behavior?

**These questions can all be addressed directly, quickly, and clearly by this new modular cavity design.**

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Some indication that Be endplates would ameliorate these problems.

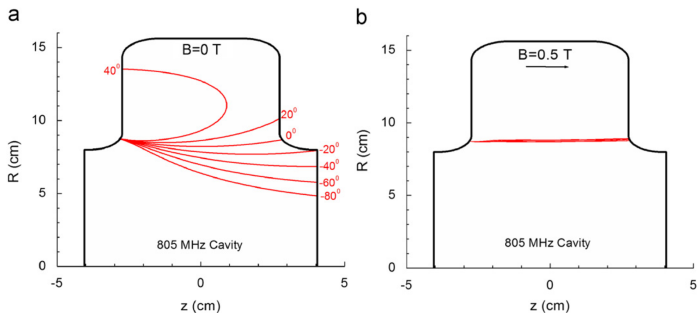


Figure: Stratakis *et al.*, Nucl. Inst. Meth. A 620 (2010) 147-154.

Be has longer radiation length than Cu. Less pronounced pulsed heating effects may mean more stable high-gradient operation in strong  $B$ -fields.



# Goals for the new cavity design

- 1 Fix coupler issues.** Eliminate uncertainty in breakdown location.
- 2 Scaled version of a “real” cooling channel cavity.** (Geometry, coupling strategy.)
- 3 Modular design.** Fast turnaround, cheap component repair/replacement, simplified damage analysis, simplified materials comparison.

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# Fix coupler issues.

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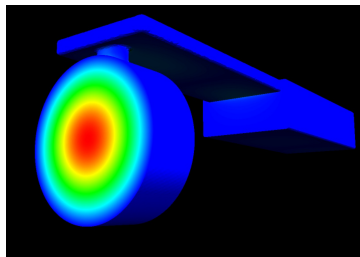
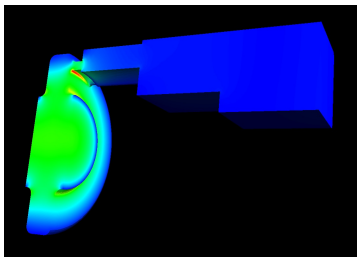
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Surface  $E$ -field in old, new cavity designs (ACE3P).



**Old 805 MHz cavity design:** Field at coupler is roughly twice as large as that on the longitudinal axis.

**New modular cavity design:** Field at coupler is roughly three times smaller than that on the longitudinal axis.

# R&D goals aided by modular cavity design.

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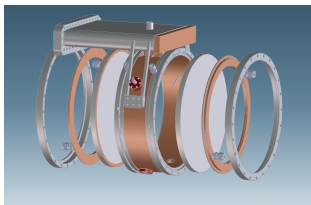
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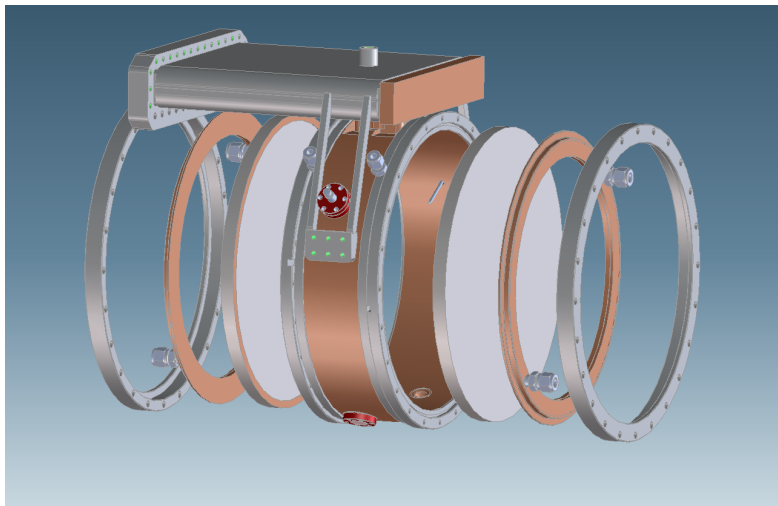
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See next slide for a larger image.

- Demountable endplates: **compare Cu vs. Be** vs. [other materials, pending \$ availability].
- **Quick experimental turnaround:** by design, plus simplified flanges, gaskets, and off-the-shelf instrumentation ports.
- **Easier experimental analysis:** Easier open/close + all interior surfaces visible for easy inspection.
- **Any damage more simply repaired/replaced.**

# R&D goals aided by modular cavity design.



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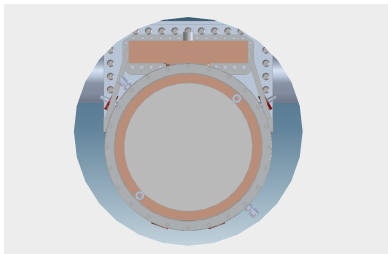
# RF Design Goals: Scaling a 201 MHz MICE cavity

- $f = 805$  MHz.
- Gap length = 10.44 cm.
- Over-coupling:  $\beta = 1.3$  to account for losses at clamped endplates (per past MTA experience).
- In an actual cooling channel, RF power will be coupled in from a *radial* direction, rather than longitudinally as in the old 805 MHz cavity.

In the long term, we plan to test a **15 cm gap length as well**, in order to evaluate transit time and stored energy effects on the breakdown phenomenon.

# RF Design Goals: Radial Coupling

- **Magnetic coupling at the pillbox equator.** This will be the coupling strategy in any eventual cooling channel design.
- Equatorial coupling presents interesting challenges: how to fit such a cavity inside the Lab-G solenoid? (44 cm warm bore diameter.)



(Min. clearance here is  $\sim 6$  mm.)

# Fitting the cavity in the magnet: Does vertical offset matter?

Field strength at the magnet maximum (80 mm from center)

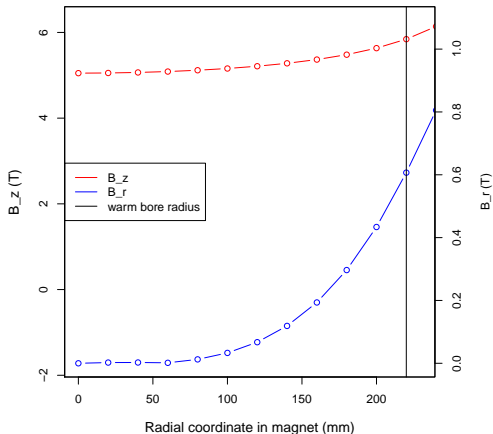
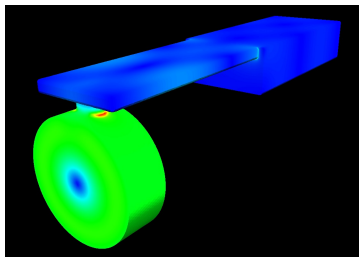
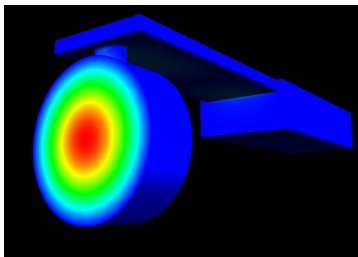


Figure: Measured  $B$ -field in Lab-G solenoid.

- Cavity is 30 mm lower than longitudinal magnet axis, in order to make room for coupling waveguide.
- Coupling waveguide is as narrow as possible without problematic mode cutoff.
- Longitudinal  $B$ -field uniform to within 2% at cavity edge.  
→ offset is acceptable.

# ACE3P Field Simulations



Simulations of electric (left) and magnetic (right) fields in the new modular cavity.  $E$ -field is strongest on axis by a factor of  $\sim 5$ . (Note location of strongest  $B$ -field. c.f. Zenghai's MP discussion.) **Automated simulation scripting**  $\rightarrow$  **cavity geometry optimization**.



# Final simulated cavity RF properties

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- $f = 804.99$  MHz
- $\beta = 1.3$
- Field ratio  $\approx 5$ .

# Design Features: Coolant channels on Cu “ring” and endplates.

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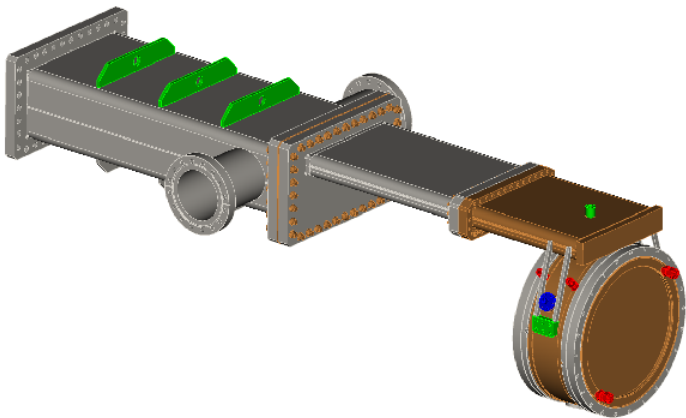
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Compression fittings for coolant coupling shown in red. c.f. Zenghai's talk.

# Design Features: mini-CF instrumentation ports

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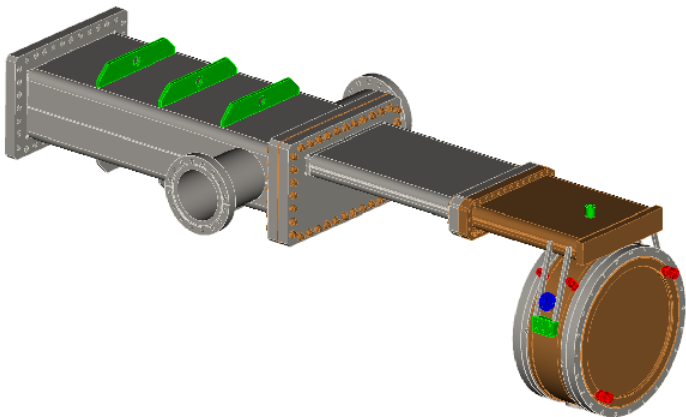
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Mini-conflat ports for RF pickups, optical ports (blue).

# Design Features: mini-CF instrumentation ports

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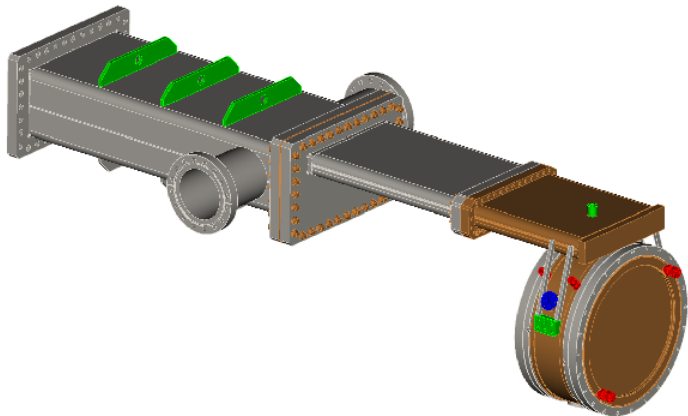
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Mechanical supports for hoisting, rail mounts (**green**).

# Design features: "Window" in Be endplates for dark current measurements

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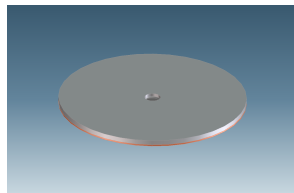
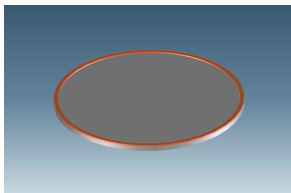
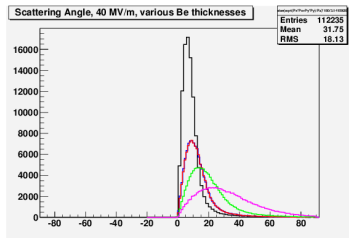
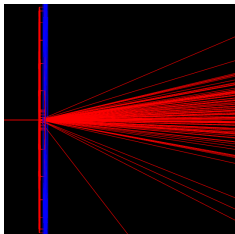
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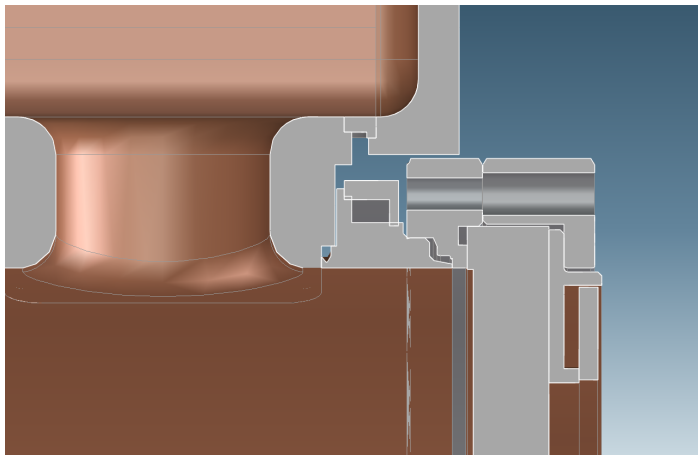
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## Design features: Cut view of “neck” region.



Axial coolant lines limit minimum “neck” height, further complicating the problem of fitting the cavity in the magnet.  
Note RF/vacuum gasket location.

# Design features: Magnet constraints influence flange design.

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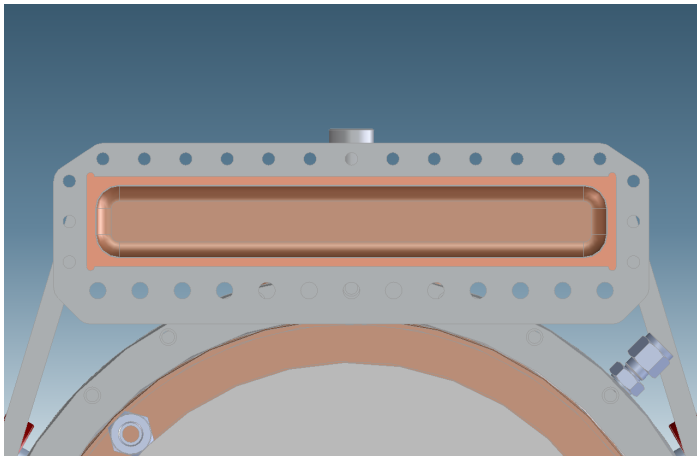
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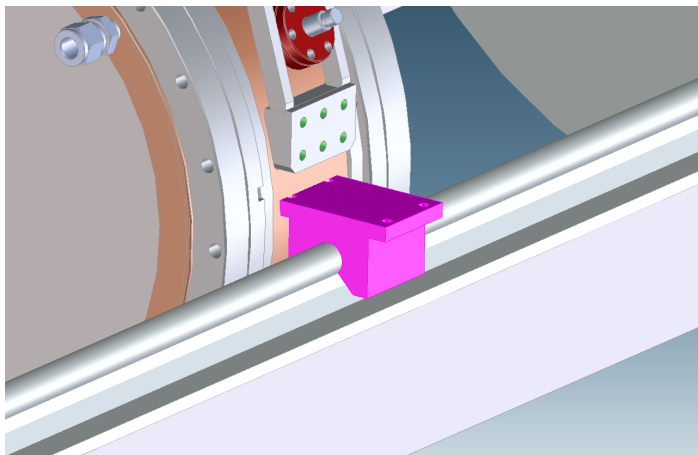
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# Design features: Mounting the cavity on the magnet rail system.



Mounting hardware design is straightforward, will be based on measurements of the actual rails, cavity.

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# Further Review Topics

- **Zenghai Li:** multipacting, thermal/mechanical strain analysis.
- **Tianhuan Luo:** EP capabilities at LBNL.
- **Yagmur Torun:** MTA installation, commissioning, run plan.
- **Lunch**
- **David Martin:** Mechanical design.
- **Andy Haase:** QA, fabrication milestones.

Other cavity views are possible. Thanks for your attention.